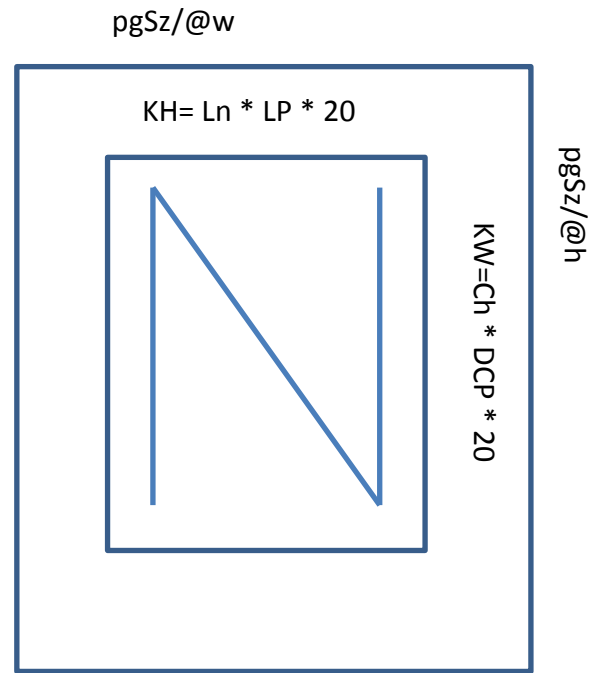


Horizontal Writing



Vertical Writing

$$KW = Ch * DCP * 20$$



$$KH = Ln * LP * 20$$